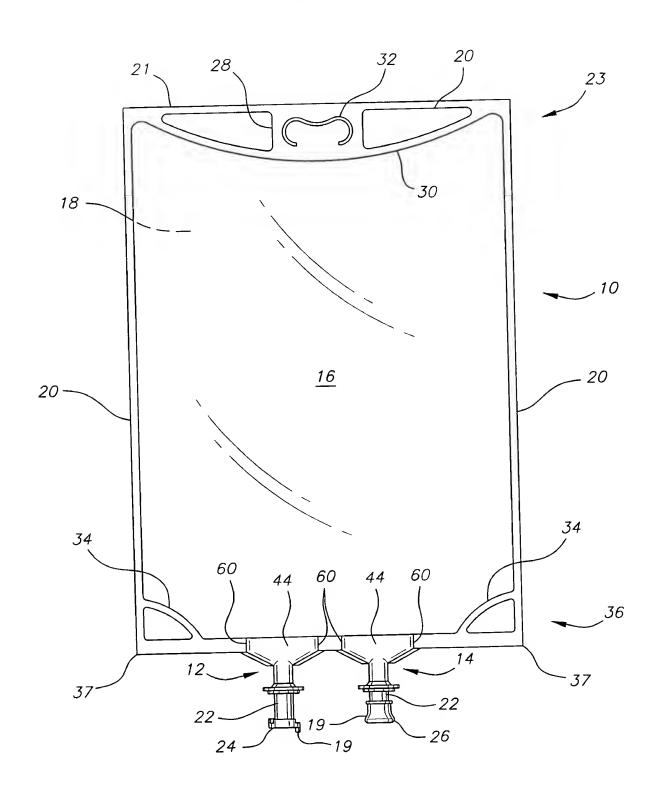
FIG. 1



Attomey: Tom H. Dao Docket No.: 48973/THD/K163 Inventor(s): Harvey Theodore Young Title: FLEXIBLE CONTAINER WITH A FLEXIBLE PORT AND METHOD FOR MAKING SAME Sheet 2 of 11

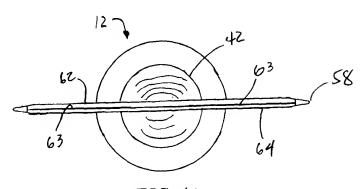
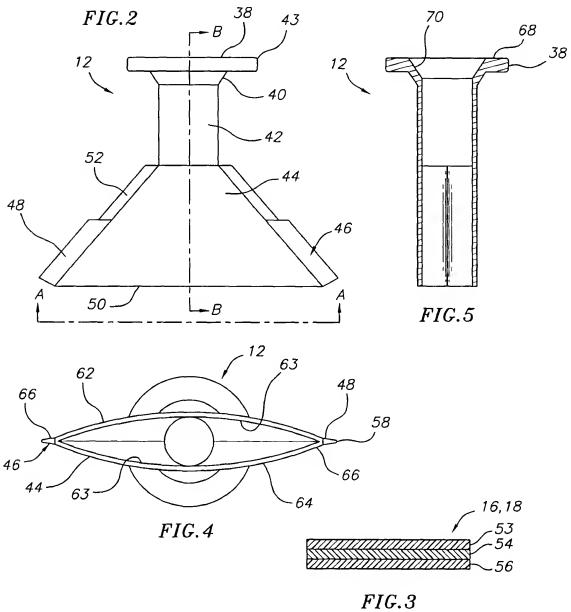
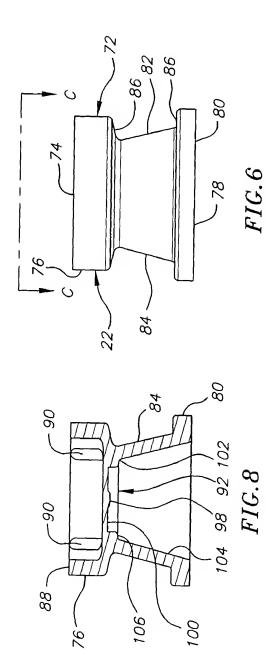
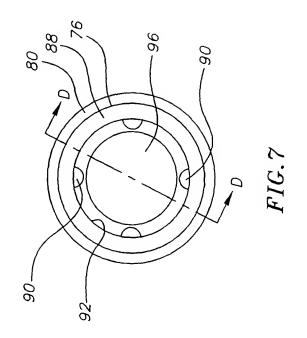


FIG.4A

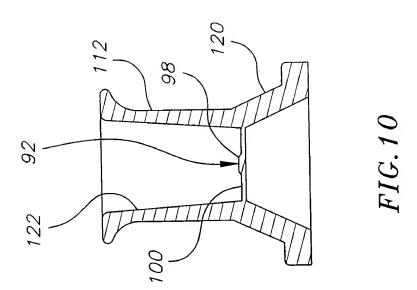


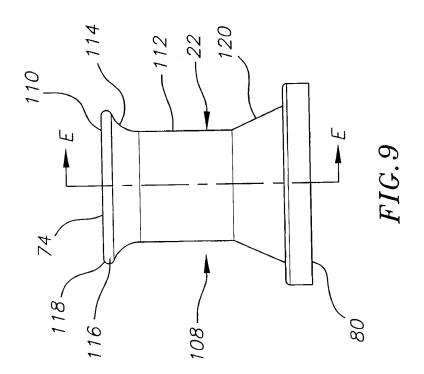
Attomey: Tom H. Dao Docket No.: 48973/THD/K163 Inventor(s): Harvey Theodore Young Title: FLEXIBLE CONTAINER WITH A FLEXIBLE PORT AND METHOD FOR MAKING SAME Sheet 3 of 11

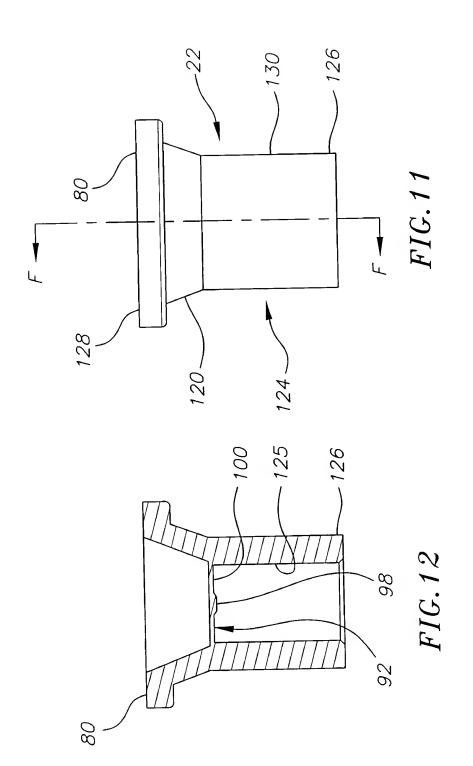




Attorney: Tom H. Dao Docket No.: 48973/THD/K163 Inventor(s): Harvey Theodore Young Title: FLEXIBLE CONTAINER WITH A FLEXIBLE PORT AND METHOD FOR MAKING SAME Sheet 4 of 11







Attomey: Tom H. Dao
Docket No.: 48973/THD/K163
Inventor(s): Harvey Theodore Young
Title: FLEXIBLE CONTAINER WITH A FLEXIBLE
PORT AND METHOD FOR MAKING SAME
Sheet 6 of 11

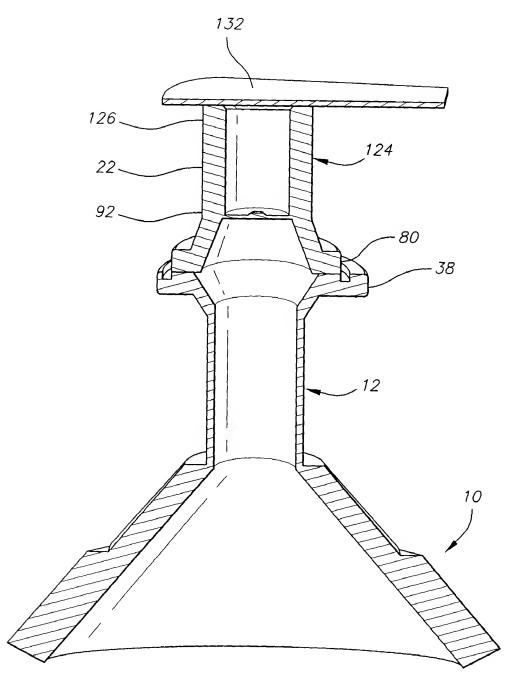


FIG. 13

Attomey: Tom H. Dao
Docket No.: 48973/THD/K163
Inventor(s): Harvey Theodore Young
Title: FLEXIBLE CONTAINER WITH A FLEXIBLE
PORT AND METHOD FOR MAKING SAME
Sheet 7 of 11

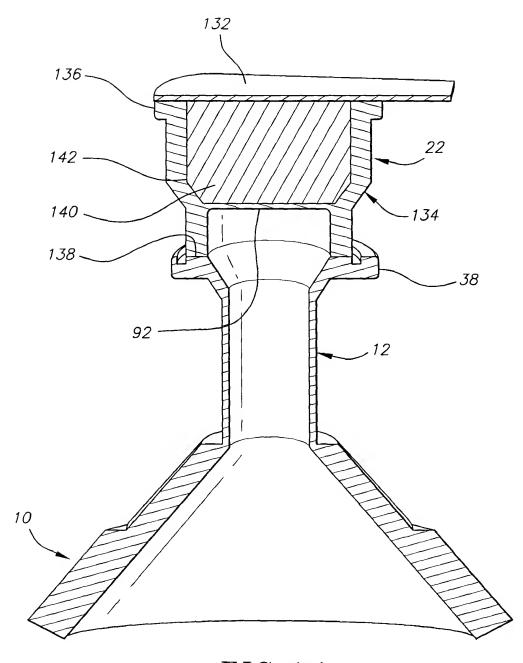


FIG. 14

Attorney: Tom H. Dao Docket No.: 48973/THD/K163 Inventor(s): Harvey Theodore Young Title: FLEXIBLE CONTAINER WITH A FLEXIBLE PORT AND METHOD FOR MAKING SAME Sheet 8 of 11

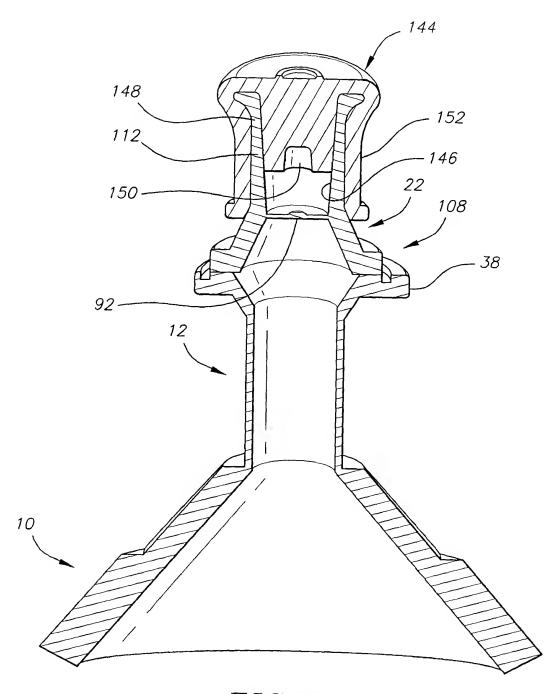


FIG. 15

Attorney: Tom H. Dao Docket No.: 48973/THD/K163 Inventor(s): Harvey Theodore Young Title: FLEXIBLE CONTAINER WITH A FLEXIBLE PORT AND METHOD FOR MAKING SAME Sheet 9 of 11

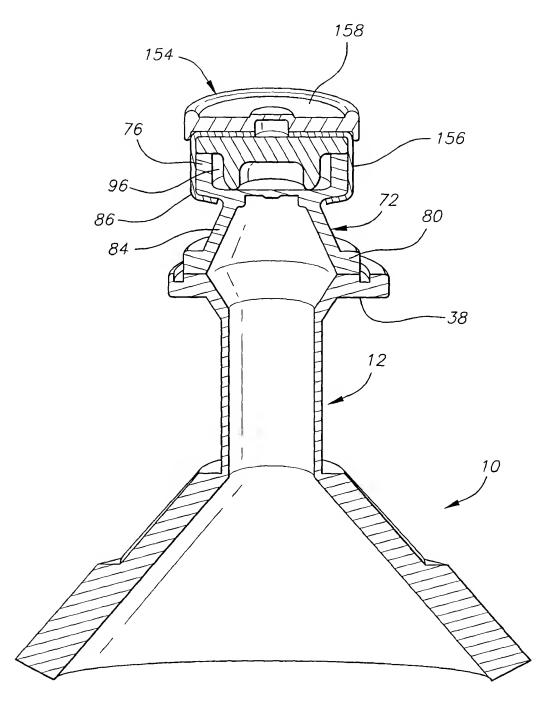
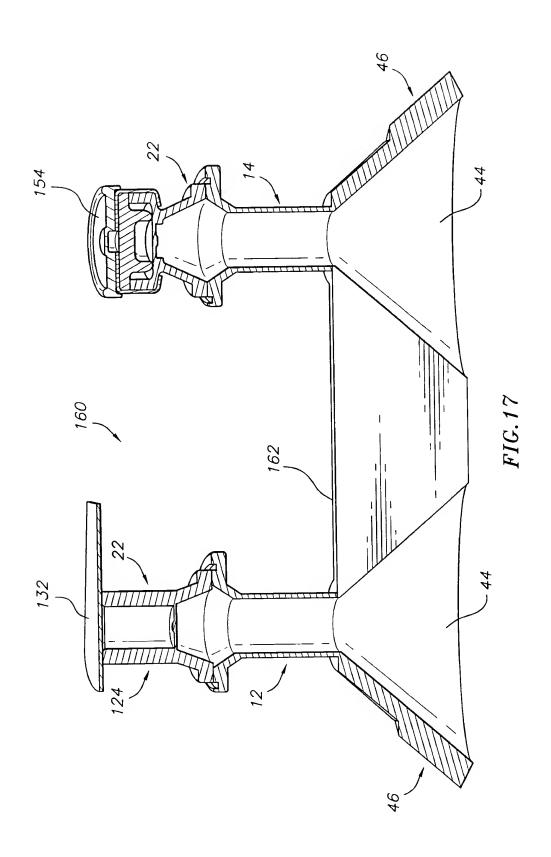


FIG. 16

Attomey: Tom H. Dao Docket No.: 48973/THD/K163 Inventor(s): Harvey Theodore Young Title: FLEXIBLE CONTAINER WITH A FLEXIBLE PORT AND METHOD FOR MAKING SAME Sheet 10 of 11



Attomey: Tom H. Dao
Docket No.: 48973/THD/K163
Inventor(s): Harvey Theodore Young
Title: FLEXIBLE CONTAINER WITH A FLEXIBLE
PORT AND METHOD FOR MAKING SAME
Sheet 11 of 11

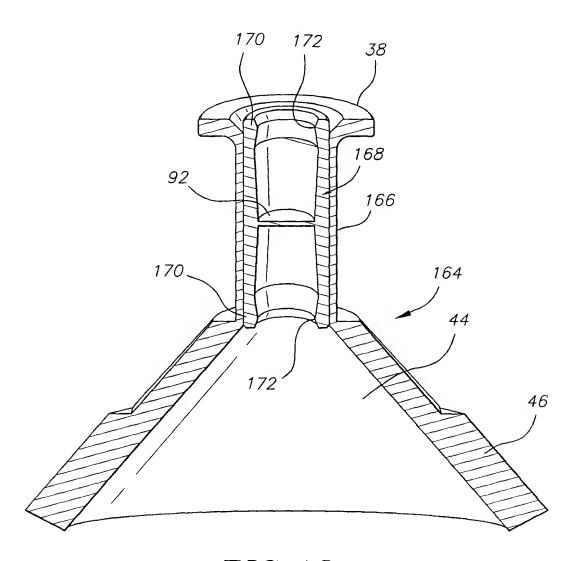


FIG. 18